

**METCHEM 6620  
Synthetic  
Metalforming Lubricant**



**DESCRIPTION**

**The Metalloid Partnership Advantage**

**METCHEM 6620** is a highly concentrated, synthetic lubricant designed for heavy-duty metalforming operations on ferrous and non-ferrous metals. The unique formulation of **METCHEM 6620** is designed as a base lubricant and sold in pre-determined, specific dilutions depending on application. (See Directions for Use)

**BENEFITS**

- Automotive approved
- Outstanding corrosion protection
- Excellent die life
- Easily cleaned off
- Weldable



**APPLICATIONS**

- Forming unpolished cold rolled steel alloys
- Forming galvaneal and galvanized coil stock
- Forming 6000 series aluminum alloys
- Forming HSLA steels
- Forming automotive parts on progressive dies



**SPECIFICATIONS**

Specific Gravity @70<sup>0</sup> F.....1.102  
 pH, concentrate.....9.5

**DIRECTIONS FOR USE**

**METCHEM 6620** is sold as a pre-diluted solution and can be used as received or further diluted with water by end user according to specific application.

**PACKAGING:** **METCHEM 6620** is available in 5-gallon pails, 55-gallon drums or 330-gallon totes.

We believe the statements, technical information and recommendations contained herein are reliable, but they are given without warranty or guarantee of any kind, expressed or implied, and we assume no responsibility for loss, damage, or expense, direct or consequential, arising out of their use.

No one understands metalworking fluids better than Metalloid, so no one else can bring you advanced technology that works on the issues that matter to you.



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